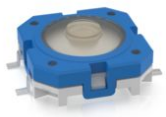
RACON 12, SMT, 3.6 ± 0.7 N, 1 NO

DISCONTINUED



fields of application

- Measurement-control-regulation
- Mechanical and system engineering
- Automotive
- Electro-medical

special features

- Gold contacts, reliable switching with low currents
- Special tactile feedback
- Different operating forces
- Variable overall heights due to plunger
- Terminal technology: SMT or THT
- Traceability through product identification

CE

description

Our top-quality RACON 12 tactile switches – in the dimensions 12 x 12 mm – feature an unmistakeable click, high switching reliability, and a sealed contact system. That has made RACON the standard in many industries. Whether for automotive applications, systems with keycaps, or membrane keyboards, RACON impresses in the THT or SMT versions – for your application too.

RACON 12 tactile switches can be arranged individually, in rows or as key blocks. When used beneath membrane overlays, the RACON key switches should be combined with plungers. Suitable for the most important soldering techniques

- Soldering bath for THT versions
- Reflow soldering for SMT versions
- Vapor phase soldering for SMT versions
- Manual soldering
- Processing of the SMT designs with SMT automatic assembly machines
- IMDS entry

technical data

general

Color	blue
Operating temperature, min.	-40 °C
Operating temperature, max.	90 °C
Storage temperature, min.	-50 °C
Storage temperature, max.	90 °C
illuminated	No
Soldering	Reflow
Solder heat resistance according to standard	DIN EN 60068-2-58
Packaging	Blister
Packaging unit	750 pcs.
net weight	0.8 g

direct links

- RAFI eCatalog

RAFI GmbH & Co. KG

Ravensburger Str. 128-134
88276 Berg / Ravensburg
Germany
www.rafi-group.com,
info.headquarters@rafi-group.com

Operating life	1,000,000 cycles
B10	1,300,000 cycles
MSL Moisture Sensitivity Level	1
Corrosive gas testing according to standard	Yes
MOQ order	750 pcs.
RoHS compliant	Yes
REACH compliant	Yes
Component material	Elastomer
Product code	C1

mounting diameters

Outside dimension, length	12 mm
Outside dimension, width	12 mm
Outside dimension, height	$4.95^{\pm 0.1}$ mm
Installation height	$4.95^{\pm 0.1}$ mm
Grid, min.	12.50 x 15.24 mm

mechanical data

Actuation function	momentary contact function
Operating force, max.	8 N
Operating force, min.	3.6 ± 0.7 N
Switching travel	$0{,}61^{\pm 0{,}1}$ mm
Contact function	1 NO
Contact system	Snap-action contact SPST - Single Pole Single Throw
Contact material	Gold
Solderability	Yes
Terminal on the rear	SMT

electrical data

Rated voltage, min.	0.02 V
Rated voltage, max.	35 V
Rated current, min.	0.00001 A
Rated current, max.	0.1 A
Rated power, max.	1 W

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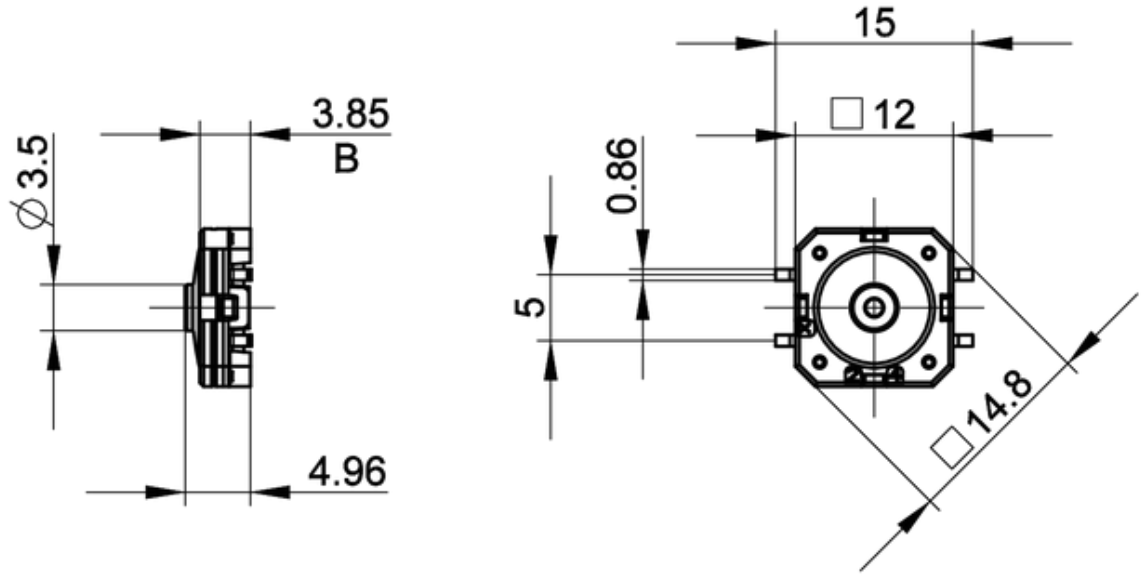
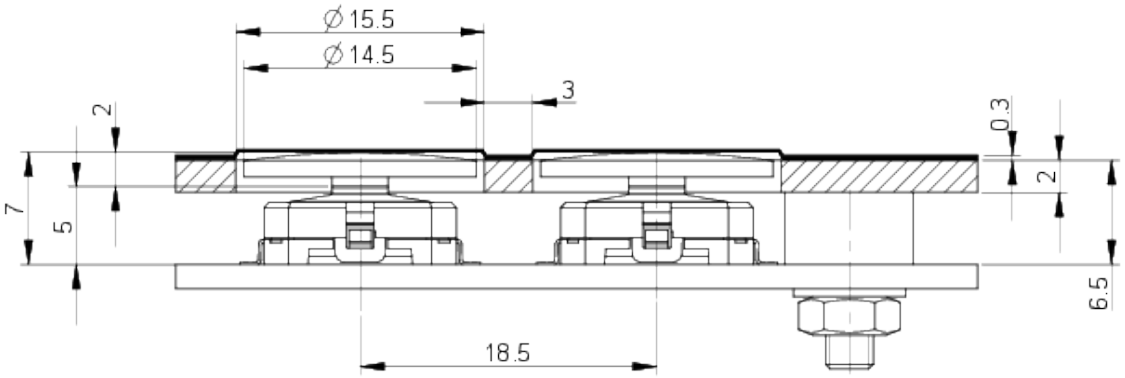
drawings

Dimensioned drawing



System drawing



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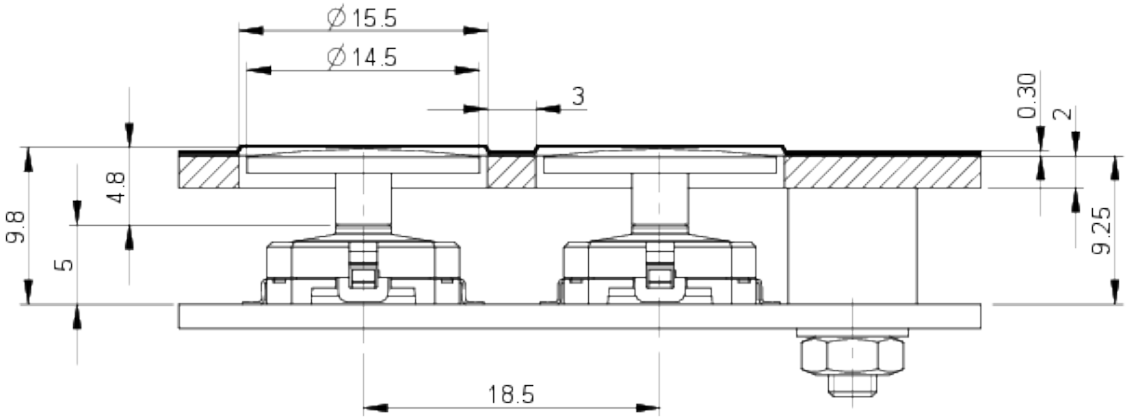
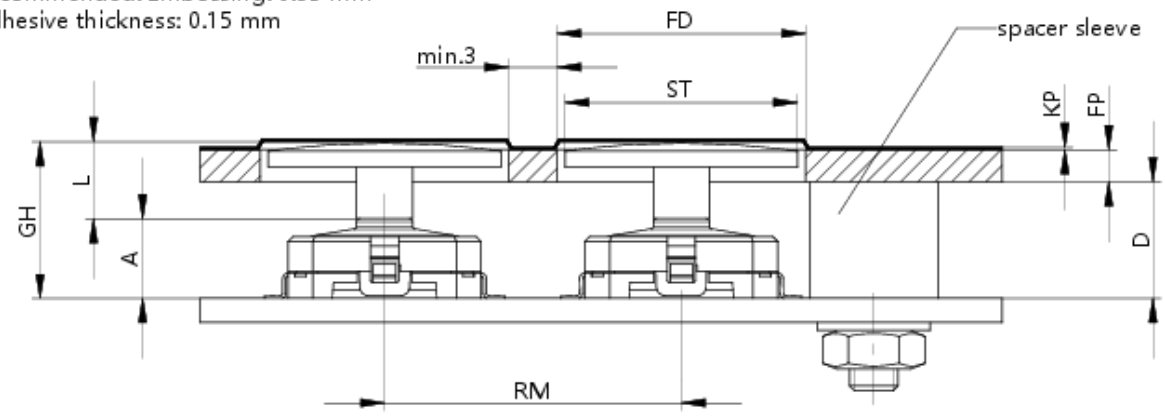
System drawing



System drawing

SMT gullwing connection

Recommended: Embossing: 0.35 mm
Adhesive thickness: 0.15 mm



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88276 Berg / Ravensburg
Germany
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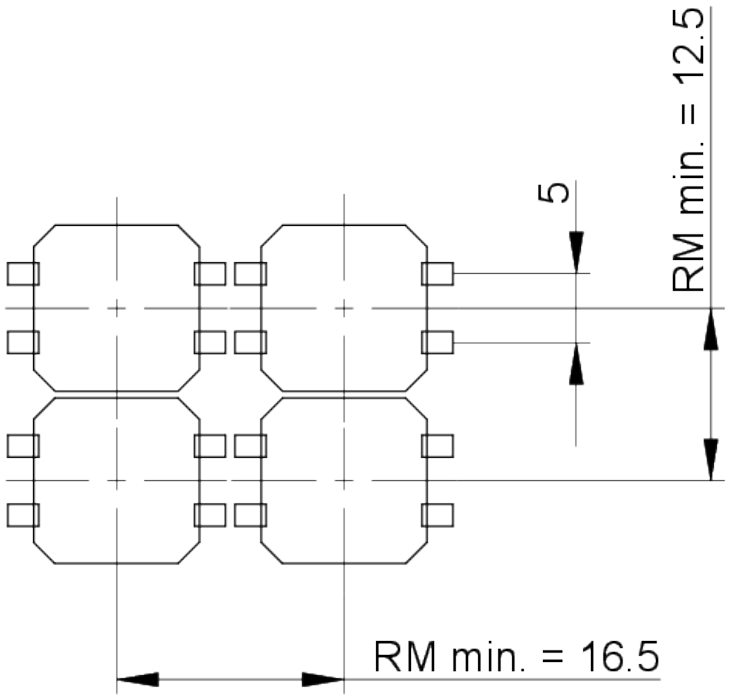
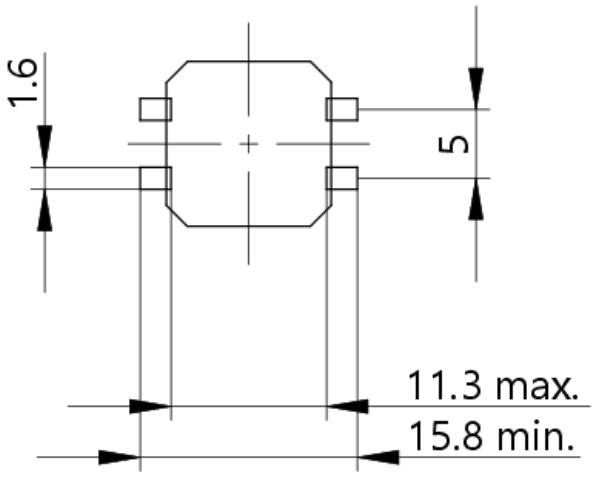
PCB drawing



PCB drawing



PCB-Pad
component side

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Ravensburger Str. 128-134
88276 Berg / Ravensburg
Germany
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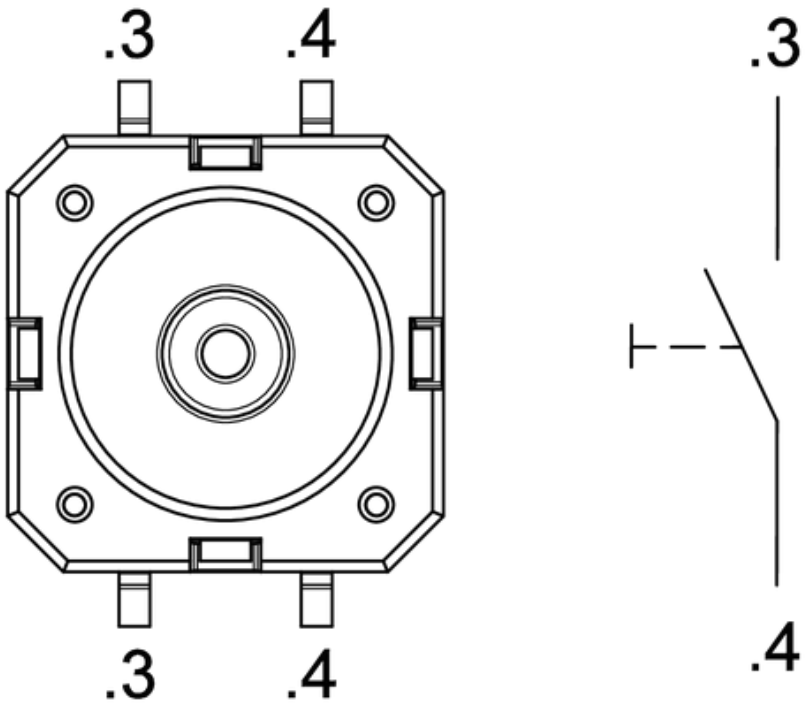
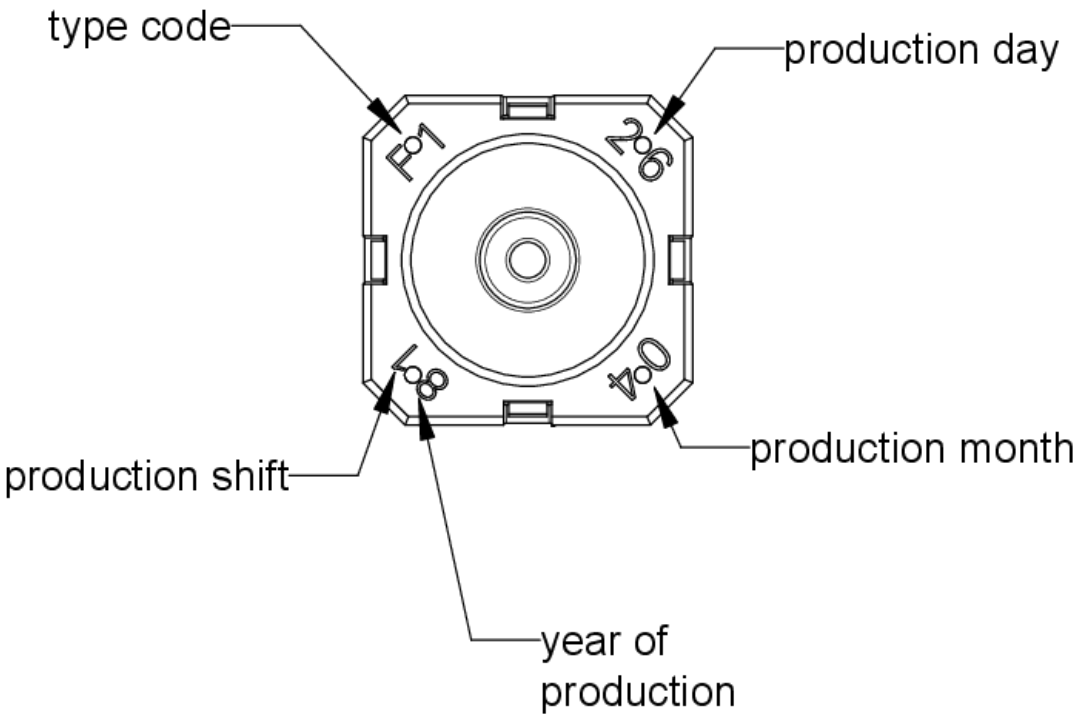
Schematic diagram



Product labeling drawing



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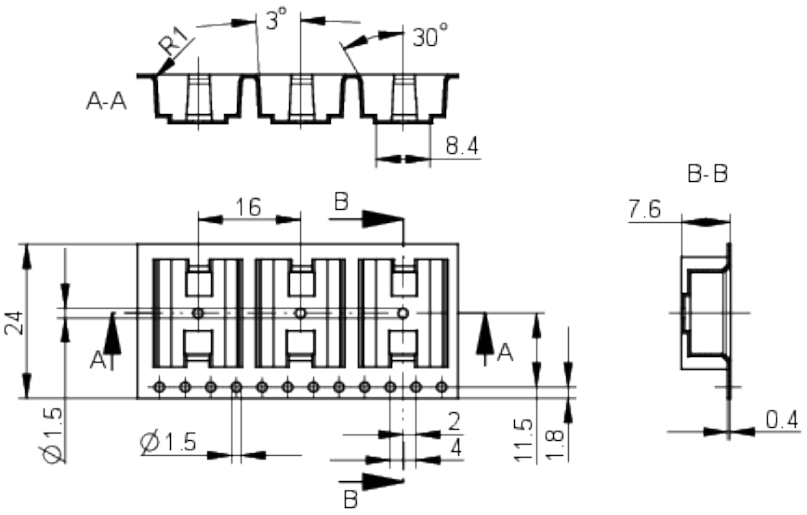
Ravensburger Str. 128-134
88276 Berg / Ravensburg
Germany
www.rafi-group.com,
info.headquarters@rafi-group.com

Packaging drawing



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Ravensburger Str. 128-134
88276 Berg / Ravensburg
Germany
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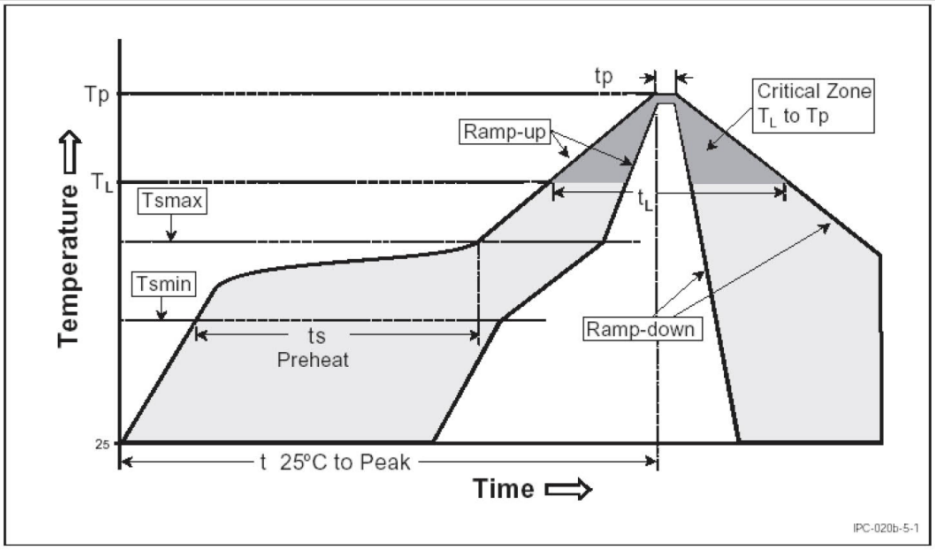
info.headquarters@rafi-group.com

mounting

RAFI soldering profile for ROHS compliant reflow components

Publication date: October 7, 2021



Parameter	RAFI values
Gradient (T_L to T_P)	max. 3°C / s
Preheating zone Minimum temperature (T_{smin}) Maximum temperature (T_{smax}) Time (from min. to max.) (ts)	 150°C 200°C 60 - 120 s
Gradient (T_{smax} to T_L)	max. 3°C / s
Time over melting temperature (T_L) time (t_L)	 217°C 60 – 150 s
Peak temperature (T_P)	max. 260°C (+0°C)
Time within peak temperature – 5°C (tp)	20-40 s
Gradient ramp down	max. 6°C / s
Time difference from 25°C to peak temperature	max. 8 minutes

The reflow soldering profile is based on the definition of Jedec J-STD-020D.

RAFI GmbH & Co. KG
Ravensburger Str. 128-134, 88276 Berg / Ravensburg
GERMANY – www.rafi-group.com

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88276 Berg / Ravensburg
Germany
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info.headquarters@rafi-group.com